

Work Order ID 82190***82190***

Page 1

Friday, March 23, 2012 3:51:58 PM

Item ID: D044-662-041

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Item Name: Wearplate

Stop ***NS2***

Start Date: 3/23/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MF Date: 12-03-23

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD044-662-041

CHG 001

12 03 23 ①

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/3/23

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

12 03 23 ①

Work Order ID 82190***82190***

Page 2

Friday, March 23, 2012 3:51:58 PM

Item ID: D044-662-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wearplate

Stop ***NS2***

Start Date: 3/23/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D044-662-041								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCJ 12/03/23

MF

12-63-23

Picklist Print

Friday, March 23, 2012 3:51:57 PM

Page 1

Work Order ID: 82190

Parent Item: D044-662-041

Parent Item Name: Wearplate

Start Date: 3/23/2012

Required Date: 3/23/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>whl</i> <i>x1</i> D2274 Radius Block		Manufactured	No			110	Each	150.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		150							
				78233		150							
<i>whl</i> <i>x1</i> D2529 Washer		Manufactured	No			110	Each	265.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		265							
				79485		65							
				81873		200							
<i>whl</i> <i>x1</i> D3565-1 Wearplate		Manufactured	No			110	Each	11.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		11							
				60558		2							
				65147		9							
<i>whl</i> <i>x1</i> AN4-12A Bolt		Purchased	No			110	Each	665.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		665							
				115422		4							
				118628		11							
				119775		50							
				120423		600							

3/23/23 rd in

Picklist Print

Friday, March 23, 2012 3:51:58 PM

Page 2

Work Order ID: 82190

Parent Item: D044-662-041

Parent Item Name: Wearplate

Start Date: 3/23/2012

Required Date: 3/23/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-16A Bolt Purchased No 110 Each 218.0000 4 4

Location Loc Qty Loc Code

ST358 218

119980 75

120498 43

~~121060~~ 100

MS21042L4 Nut Purchased No 110 Each 4,785.0000 4 4

Location Loc Qty Loc Code

ST300 4785

119017 14

119075 2771

~~121011~~ 2000

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

• COPYRIGHT © 1999 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D
Date: 07.02.14